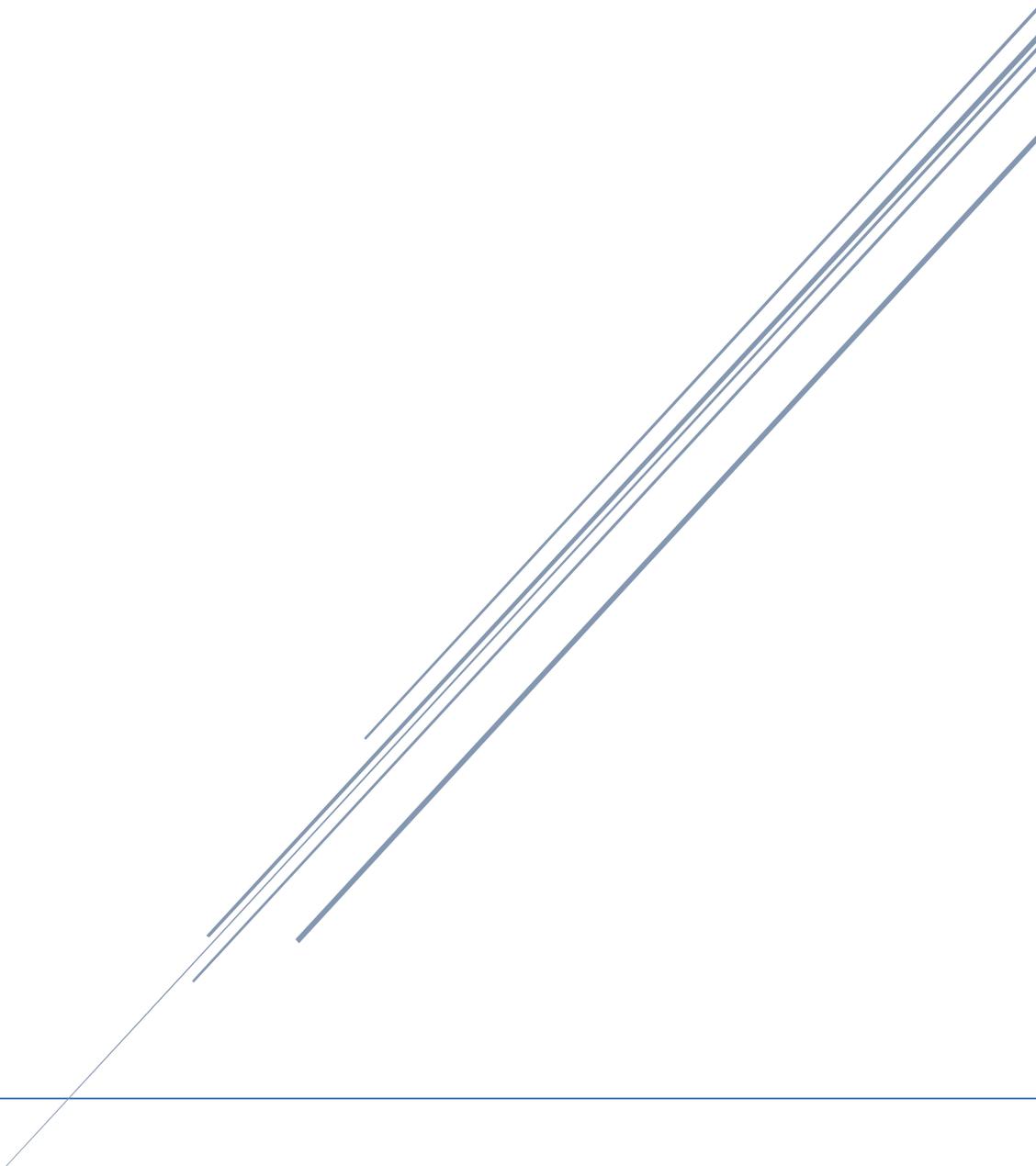


Procedure and Checklist for Registration of Boilers, Manufacturers under The Boilers Act, 1923 and Indian Boiler Regulations 1950



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Registration as manufacturer of boilers and Steam Pipes

a) Checklist

- Copy of UAM registration of the Firm
- Profile of the firm
- Welder Qualification Certificates in Form-XII
- Own Educational/ Professional qualification and managers employed
- Details of Design Facilities Setup
- Details of Design labs setup and testing instruments
- Existing certificate of Repairer of Boilers and Steam Pipes
- A scanned copy of the receipt for endorsement fee for Welder Qualification Certificates in Form-XII in respect of welders employed by him.
- Application for renewal of approval shall be submitted at least 15 days before the expiry of recognition certificate.

b) Procedure/ Service Delivery Process.

Service delivery for Boiler Manufacturer			
S. No.	Process Description	Responsibility Centre	Time taken
1.	Applicant needs to get registered by providing email and mobile number. Registered applicant will then fill the form online through Single Window System. (https://emerginghimachal.hp.gov.in/)	Applicant	--
2.	Once the application is submitted online, it will be reflected in the official website of the Boiler Nodal Officer for scrutiny. After successful scrutiny the eligible applications will be forwarded to the Chief Inspector of Boilers (CIB).	Boiler Nodal Officer	07 Days
3.	Applications received on Chief Inspector of Boilers' dashboard will then be pending for inspection. After inspection, CIB will upload an inspection report on the portal and forward the application to Additional Director Industries.	Chief Inspector of Boilers	20 Days
4.	Applications received on Additional Director Industries' dashboard will be reviewed and forwarded/reverted /rejected as per case.	Additional Director Industries	03 Days
5.	After successful approval from ADI, CIB will issue approval letter.	Chief Inspector of Boilers	Timeline included (20 Days) in S.No 3

c) Applicable Fees

Sl. No.	Class of boiler repairer	Fee for recognition in rupees	Fee for renewal of recognition in rupees	Fee for endorsement in rupees
(1)	(2)	(3)	(4)	(5)
1.	Special Class	15,000/-	7,500/-	5,000/-
2.	Class I	10,000/-	5,000/-	4,000/-
3.	Class II	5,000/-	2,500/-	2,000/-
4.	Class III	2,500/-	1,250/-	1,000/-

393 (d) The fees for the scrutiny of the manufacturing drawings and the particulars of the materials design and construction of boilers and boiler components including spares under clauses (a) or (b) shall be on the scale prescribed in regulation 385A , but when the manufacturing drawings have been scrutinized and in respect of them alterations have been suggested and the same are resubmitted for scrutiny, separate fee at the rate of ten per cent of the fee for the first scrutiny of the drawings shall be payable if the manufacturing drawings contain alterations other than those previously suggested.

395. Submission of Plans of steam pipes —

(a) Plans of steam pipes including mountings and fittings shall be submitted with the prescribed fee to the Inspecting Authority before construction and to the Chief Inspector at the time of registration of the boiler for his decision whether the pipes and their arrangement comply with the regulations.

(b) (i) The fees for examination of plans and the particulars of materials, design and construction of steam pipes before the commencement of manufacture of the steam pipes shall be at the rate of Rs. 200 for 30 meters of piping or part thereof subject to a minimum of Rs.5,000.

(ii) The fees for examination of plans and the particulars of materials, design and construction of any fitting, mountings and components (without heat transfer) like valves, dished ends, hand hole covers, man hole covers, flanges, etc., shall be Rs.300 for each category of such identical fittings, but for fittings like de-superheaters, steam receivers, separators, fee shall be Rs.1000 for each category of such identical fittings

395C. Inspection fee for valves and flanges—

- Subject to a minimum inspection fee of Rs. 600 per inspection, the fees for inspection of valves shall be charged as under: —
 - upto 25 mm Rs. 20 per piece.
 - above 25 mm and upto 100 mm Rs. 60 per piece.
 - above 100 mm and upto 250 mm Rs. 400 per piece.
 - above 250 mm Rs. 1000 per piece.

Fees for inspection of flanges shall be charged as under: —

- for forged and cast flanges-
 - (a) upto and including 25 mm for a batch of 50 or part thereof - Rs. 300.
 - (b) upto and including 25 mm for a batch of 100 or part thereof - Rs. 520.
 - (c) over 25 mm upto and including 50 mm for a batch of 50 or part thereof - Rs. 580.
 - (d) over 50 mm upto and including 100 mm for a batch of 25 or part thereof - Rs. 580.
 - (e) over 100 mm upto and including 250 mm for a batch of 10 or part thereof - Rs. 620

d) Timelines

- Timeline for service delivery is mandated under the HPPSG Act:

<https://emerginghimachal.hp.gov.in/themes/backend/uploads/psgNotificationForBoilers.pdf>